Danalyzer™ Model 500 Natural Gas Chromatograph

Danalyzer™ Model 500 Gas Chromatographs offer the broadest range of analysis options available today in a field-mounted gas chromatograph. Whether it is heating value measurement, trace contaminant monitoring, pipeline integrity, or product quality/process control, the Danalyzer Model 500 is flexible enough to meet your analysis needs. The proven technology and software of the Danalyzer Model 500 series offers superior reliability and precision, lower installation and operating costs, greater application flexibility, and unmatched measurement performance.

Proven solutions for fiscal metering or gas quality measurements.

Available Models

Danalyzer Model 570/571 BTU/CV Gas Chromatograph
- Custody transfer and gas quality analysis
- Compositional analysis of pipeline gas (CH₄ to C₆+, N₂, and CO₂)
- Calculates heating value, relative density, compressibility, Wobbe index and more - all standard
- ±0.025 % CV repeatability over complete temperature range
- ±0.0125 % CV when installed in a temperature controlled environment

Danalyzer 590/591 Dual Oven Gas Chromatograph
- Extended compositional analysis of rich pipeline quality gas for better accountability of the heavier components
- Supports a more complete AGA8 calculation
- Dual detectors with 2 ppm minimum detectability on a C₉+ peak
- ±0.05 % CV repeatability over complete temperature range
- Optional hydrocarbon dew point calculation software
- Optional C₆+ measurement with H₂S

Danalyzer 500 On-Line Gas Chromatograph
- For most trace and % level gas processing, LNG, and pipeline product applications up to 185 °F (85 °C)
- Isothermal analysis with one or two micro-thermal conductivity detector/heat-sink ovens
- Liquid and gas analysis in a single unit
- Optional heated sample conditioning oven up to 185 °F (85 °C)

Features

Unmatched Measurement Performance
- Highest stated precision (±0.25 BTU/1000 for broad ambient temperature C₆+ analysis)
- Wide dynamic range from percent to trace level components
- Reliable performance over broad ambient temperatures (-18 °C to 55 °C/0 °F to 131 °F)

Lower Operation and Maintenance Costs
- No shelter or instrument air required
- Low helium and power consumption
- Longest chromatograph valve and column warranties available

Easy to Use
- Ethernet and Modbus connectivity
- MON2000™ software setup and diagnostics
- Identical setup and operation for all models – no additional training
Applications

Standard Natural Gas Applications
We have made our most popular energy and gas quality applications standard. Applications may vary by components of interest, analysis time, reduced hardware (economics), or improved precision. If our standard application solutions don’t fit your unique needs, we can customize solutions for many application requirements. Contact your account representative for further information.

Energy Measurement (to C6+ and C9+)
The Danalyzer Model 500 series offers applications for energy measurement from C6+ hydrocarbon ranges to C9+ hydrocarbon ranges. Choose from the latest ISO 6976, GPA 2172, AGA 8 calculation methods with GPA 2145 physical constants.

Gas Quality Analysis
Natural gas contaminants reduce pipeline integrity over time. Most contaminants can be easily measured in the Danalyzer Model 500 for on-line quality assurance. Contaminant monitoring can be combined with energy measurements for complete custody transfer analysis. To the extent possible, these combined applications utilize independent chromatograph valves, detectors and columns, for each primary measurement. This technique offers greater reliability, increased speed, and easier troubleshooting. This approach also makes field upgrades and re-applications in the Danalyzer Model 500 easy, by minimizing internal piping changes.

Hydrocarbon Dew Point Calculation
Hydrocarbon dew point analysis is proving to be an important tool for identifying unaccounted for or lost BTU in the pipeline due to condensation.

Table 1 - Standard Danalyzer™ Applications and Repeatability

<table>
<thead>
<tr>
<th>Application Code</th>
<th>Application Name</th>
<th>Components Measured</th>
<th>Analysis Time</th>
<th>% Repeatability @ Controlled Temperature</th>
<th>% Repeatability Over 0–130 °F</th>
</tr>
</thead>
<tbody>
<tr>
<td>570</td>
<td>Standard BTU/CV</td>
<td>C1 to C6, CO₂, N₂</td>
<td>4 min</td>
<td>±0.0125</td>
<td>±0.025</td>
</tr>
<tr>
<td>570C7</td>
<td>Standard C7+ BTU/CV</td>
<td>C1 to C7+, CO₂, N₂</td>
<td>10–12 min</td>
<td>±0.025</td>
<td>±0.05</td>
</tr>
<tr>
<td>570F8</td>
<td>Landfill Gas BTU/CV</td>
<td>C1, N₂, CO₂, O₂</td>
<td>8 min</td>
<td>±0.1</td>
<td>±0.2</td>
</tr>
<tr>
<td>5703</td>
<td>Landfill Gas (mole-sieve)</td>
<td>C₁, N₂, CO₂, O₂</td>
<td>3 min</td>
<td>±0.1</td>
<td>±0.2</td>
</tr>
<tr>
<td>570PS</td>
<td>Std C6+ with % H₂S</td>
<td>C₁, C6+, CO₂, N₂, H₂S (%)</td>
<td>10 min</td>
<td>±0.05</td>
<td>±0.1</td>
</tr>
<tr>
<td>570OX</td>
<td>Std C6+ with % Oxygen</td>
<td>C₁, C6+, CO₂, N₂, O₂</td>
<td>10 min</td>
<td>±0.05</td>
<td>±0.1</td>
</tr>
<tr>
<td>570HH</td>
<td>Std C6+ with Helium/Hydrogen</td>
<td>C₁, C6+, CO₂, N₂, He/H₂</td>
<td>5 min</td>
<td>±0.05</td>
<td>±0.1</td>
</tr>
<tr>
<td>590TS</td>
<td>C6+ with ppm H₂S</td>
<td>C₁, C6+, CO₂, N₂, H₂S (ppm)</td>
<td>7 min</td>
<td>±0.025</td>
<td>±0.025/±3 ppm</td>
</tr>
<tr>
<td>590</td>
<td>Std C9+</td>
<td>C₁, C9+, CO₂, N₂</td>
<td>5 min</td>
<td>±0.025</td>
<td>±0.05</td>
</tr>
<tr>
<td>590HC</td>
<td>Std C9+ and Hydrocarbon Dewpoint</td>
<td>C₁, C9+, CO₂, N₂</td>
<td>5 min</td>
<td>±0.025</td>
<td>±0.05</td>
</tr>
</tbody>
</table>
Engineered Difference

- Extreme ambient temperature operation minimizes installation and utility requirements.
- Easy-to-use MON2000™ software for advanced diagnostics and simplified troubleshooting
- Danalyzer diaphragm valves offer a lifetime warranty
- High-sensitivity thermal conductivity detectors can often replace the need for more complex detectors
- Broad application scope with single or dual detector capability
- Micro-packed columns that are made to last

Lower Installation and Maintenance Cost

Danalyzer gas chromatographs offer the lowest cost of ownership in the industry. Most process measurements can be made at or near the sample point, greatly reducing the overall lifetime cost of the measurement. Expenses such as shelters, air conditioning, heating, long/heated sample lines can be minimized or completely eliminated in most applications. Furthermore, Danalyzer Natural Gas Chromatographs are designed to operate unattended for long periods of time without adjustment. When adjustments are required, all components are easily accessible and can be performed in the field in minutes with standard tools.

Environmental Chamber Testing

Emerson Process Management provides the most thorough gas chromatograph testing in the world. Each Model 500 must operate to specification in our walk-in environmental test chambers cycling between 0 °F and 130 °F for 24 hours minimum. This is all part of our commitment to manufacturing gas chromatographs that are capable of providing reliable measurements in the field.

Figure 1 - Variable Temperature Testing

To ensure installed performance, every Model 500 Gas Chromatograph is tested for superior measurement stability in extreme climates before it ships.
Airless (Heat Sink) Oven
The heat sink oven in the Danalyzer Model 500 integrates the detector, columns, and analytical valves in a single, temperature-controlled assembly. This unique design enables the analyzer to be mounted in the field without the need for elaborate weather protection or instrument air. To ensure performance to specifications, the majority of our gas chromatographs are tested for repeatability in an environmental chamber prior to shipment, where they are cycled from 0–130 °F for 24 hours. Customers are welcome to request testing in our environmental chamber free of charge for every gas chromatograph that is purchased.

High-sensitivity Thermal Conductivity Detector (TCD)
The TCD thermistor is the detector of choice for most applications due to its universal response to all compounds. The Danalyzer thermistor TCD is able to go well beyond the normal measuring ranges seen in other designs by being able to do many applications with low parts-per-million measurement requirements. This greatly simplifies the gas chromatograph design when a simple and rugged TCD can be used rather than a more complex flame ionization detector (FID).
- TCD detector is sensitive down to 3 ppm
- Dual TCD/TCD configurations available

Micro-packed Columns
Danalyzer micro-packed columns offer a superior combination of features found in both capillary and conventional packed columns — speed, sharp peak resolution, and low carrier gas consumption. In addition, this unique design provides for greatly extended column life — as well as the longest warranty available on the market (five years on the standard C6+ natural gas set).

Packaging Accessories
We offer standard and custom gas chromatograph packaging accessories to meet your installation requirements.

Gas Chromatograph System Enclosures
- Complete range of gas chromatograph enclosure solutions ranging from simple sun-shields and cabinets to skids, systems and shelters
- API 14.1 compliant solutions with heating of sample lines and calibration gas

Standard Auxiliary Equipment
- Sample probes/pressure regulators/filters for a wide range of sample handling requirements
- Carrier gas systems with dual manifold regulators for uninterrupted operation
- Calibration gasses and heating blankets
Analyzer Networking and Data Communications

The Danalyzer™ Natural Gas Chromatographs can be configured in a number of networking and data communication schemes to meet process communication requirements. Options include Ethernet networks as well as multi-drop RS-485 networks. It is even possible to set up automatic polling for data collection over phone lines if desired.

Data communication options to the plant control system include simple analog and discrete signals as well as Modbus serial links. To preserve the integrity of the analysis data, all Model 500 GCs are capable of storing up to 35 days of analysis or calibration data in the event of loss of communication to the plant control system.

All Danalyzer Natural Gas Chromatographs are designed to operate unattended. Occasionally, adjustments to the analyzers’ analytical method or a review of alarms may be needed. Using our exclusive MON2000 software loaded on either a PC or laptop running Windows®, you’ll have complete control of your natural gas chromatographs – either locally or remotely.

Model 2350A Gas Chromatograph Controller

The main electronics for the Model 500 is mounted in a separate explosion-proof enclosure with integral keypad and display. An optional 19” rack-mount version is available. For additional features and specification, please reference Model 2350A Gas Chromatograph Controller product data sheet.

Networking Flexibility

Whether you want to network process gas chromatographs throughout the plant or simply link a single gas chromatograph to the DCS, the Model 500 can be configured to handle most any scenario:

- Choice of Ethernet or RS-485 networks
- Use the same network to connect Danalyzer Model 700, Model 500, and Model 1000 gas chromatographs
- Able to connect multiple PC workstations using MON2000
- Connectivity to plant control systems using industry standard protocols such as Modbus and OPC

Secure Modbus Connectivity

For online gas chromatographs, Modbus continues to be the preferred choice to connect to a gas chromatograph network. Our Modbus design avoids the use of central interface cards or computers that can act as a single-point of failure in the Modbus link. Instead, the flow computer or SCADA system can “talk” directly to each gas chromatograph to gather the data needed. Furthermore, the register and coil addresses can be easy customized to meet the specific data structure of the flow computer or SCADA system. There is also a program built into the MON2000 workstation to test the Modbus link if troubleshooting is needed.
Model 500 Natural Gas Chromatograph

Specifications

Please consult Rosemount Analytical if your requirements are outside the specifications listed below. Improved performance, other products and material offerings may be available depending on the application.

Construction

Environmental: -18° to 55 °C (0° to 130 °F)

Dimensions (without sample system):
164 cm H x 51 cm W x 53.5 cm D (64.5” H x 20” W x 21” D)

Mounting: Free-standing (standard); wall-mount (optional)

Approximate Weight (without sample system):
Approximately 36 kg (79 lbs.)

Area Safety Certification Options (hardware dependant):
  Standard: Designed to meet NEC Class I, Div. 1, Groups C,D (Group B with optional air purge)
  Optional:
    CSA NRTL/C Certified:
      Class I, Div. 1, Groups C, D, T3B
      ATEX Certified: EEx d IIB T4
      CE marked per ATEX Directive (94/9/EC)

Performance Capabilities

Oven: Airless heat sink, maximum 85 °C (185 °F)

Valves: Six-port and ten-port diaphragm chromatograph valves. Other types of valves may be used depending on the application such as liquid injection and rotary valves

Carrier Gas: Application dependent. Typically zero-grade helium, nitrogen, or hydrogen at 90 psig

Detector: Thermal conductivity detector (TCD); up to two depending on application. Flame photometric detector (FPD) available (see FPD Module data sheet)

Gating Options: Fixed-Time, Slope and Automatic gating of peaks

Streams: Up to 12 streams (including calibration stream)

Electronics

Power: 115V AC ±15 %, 220V AC ±15 %, 50/60 HZ

Typical Power Consumption: 100 watts running, 350 watts startup

Chromatograms Control Electronics: Mounted with the gas chromatograph in explosion-proof housing or remotely in 19” rack-mounting

Communications (Standard)

Analog Inputs: Four inputs filtered with transient protection (note that the four inputs will be used by the second TCD)

Analog Outputs: Two outputs standard (up to ten optional), 4–20 mA, non-isolated

Serial Communication Ports: Three serial ports standard with option for a total of eight. Depending on the port, choice of RS-232, RS-422 and RS-485 is available as well as the Modbus protocol

Digital Inputs (optional): One gas chromatograph alarm and five user assignable inputs, optically isolated with transient protection

Digital Outputs (optional): Five digital outputs can be used for alarms, optically isolated with transient protection

Parallel Printer Port (optional): One parallel port available for printed reports

Internal Modem (optional): Field-configurable;
  300 to 19.2 k baud

Transient Protection: C.E. tested and certified to the highest levels (3 and 4) of the European IEC 801 STD
Recommended Installation

The drawings below represent the minimum recommended installation guidelines for the Danalyzer™ Model 500 Natural Gas Chromatographs. Please consult Rosemount Analytical for detailed installation recommendation of your application.

Model 500 Single Oven Dimensional Drawing

Model 500 Dual Oven Dimensional Drawing
The Model 500 Natural Gas Chromatograph is designed to operate unattended. If, however, adjustments are needed, our exclusive MON2000™ software allows complete control of your gas chromatographs – either locally or remotely.

From within MON2000, a user can:
- Review and modify analytical settings
- Upload and display multiple chromatograms on the screen for comparison
- Upload and trend any of the measured results
- Export data for use in other third-party applications
- Overlay multiple chromatograms for troubleshooting and calibration
- Check original calibration against last calibration

The MON2000 Software is Windows®-based software designed to make analyzer configuration, maintenance, and data collection easy. With intuitive dropdown menus and fill-in-the-blank tables, even new users can quickly navigate through the software.

The MON2000 software can display both current and multiple archived chromatograms on the screen, streamlining the time needed to perform routine analyzer maintenance.

MON2000 also has a number of tools built in that help users manage their analyzers such as:
- Automatic recording of alarms in a log file
- Event logs that provide a continuous record of all operator changes with time and user name stored
- Maintenance log scratch pad for keeping track of maintenance or testing done

Data collected from the gas chromatographs can be stored and displayed in a wide range of options, such as trend lines on the screen and logs automatically documenting all changes made to the gas chromatograph. Data can also be exported in formats compatible with most third-party Windows® applications.

Comparing multiple chromatograms and zooming into specific sections is easy with the point-and-click design of MON2000.